IN THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

 (Currently Amended) A method for inspecting an insulating layer deposited or planarized on a substrate in fabrication processes of semiconductor with a library of optical images, the method comprising:

measuring a thickness data of the insulating layer;

collecting standard data for an optic optical image of the insulating layer corresponding to a location of the measured thickness data, and transforming the optical image into optical image analog data or optical image digital data:

making creating a library by matching the measured thickness data and the optical image data collected on a the same location on the substrate; and

 $\frac{\text{detecting identifying a-defect defects}}{\text{defects}} \text{ in the insulating layer with } \underline{\text{based on}} \text{ the library.}$

- (Previously Presented) The method as defined by claim 1, wherein the thickness data is data for a particular region or the whole of the wafer.
- (Currently Amended) The method as defined by claim 1, wherein the standard data for the optic-optical image is data for a particular region or the whole of the wafer.
- (Currently Amended) The method as defined by claim 1, wherein the optical image is stored in analog or digital image.
- 5. (Currently Amended) The method as defined by claim 1, wherein making a creating the library is includes making a library such that each optical image for the region represented by each thickness data is determined and a continuous image library for each thickness is constructed.

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 (Currently Amended) A method for inspecting an insulating layer deposited or planarized on a substrate in fabrication processes of semiconductor with a library of optic-optical images, the method comprising:

measuring a thickness of the insulating layer at a plurality of locations on the substrate;

collecting an optical image of the insulating layer for each of said plurality of locations on the substrate, and storing the optical image transformed into analog data or digital data;

correlating the optic optical image to the measured thickness of the insulating layer for each of said plurality of locations;

creating a library by matching the eptic-optical image to the thickness of the insulating layer for each of said plurality of locations; and

detecting identifying a defects in the insulating layer with based on the library.

7. (Currently Amended) A method for inspecting an insulating layer deposited or planarized on a substrate in fabrication processes of semiconductor with a library of optic-optical images, the method comprising:

measuring a thickness of the insulating layer at a plurality of locations on the substrate:

obtaining collecting an <u>optical</u> image of the insulating layer at each of said plurality of locations on the substrate;

correlating an optical image of the insulating layer at each of said plurality of locations on the substrate, and storing the optical image transformed into analog data or digital data;

correlating the image to the measured thickness of the insulating layer for each of said plurality of locations,

creating a library by matching the image to the thickness of the insulating layer for each of said plurality of locations; and

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using the library to identify $\frac{detect-a-defect}{defect}$ in the insulating layer at the plurality of locations.